BAYDEE®

TECHNICAL MANUAL

U-PVC PROFILES

Corporate Office

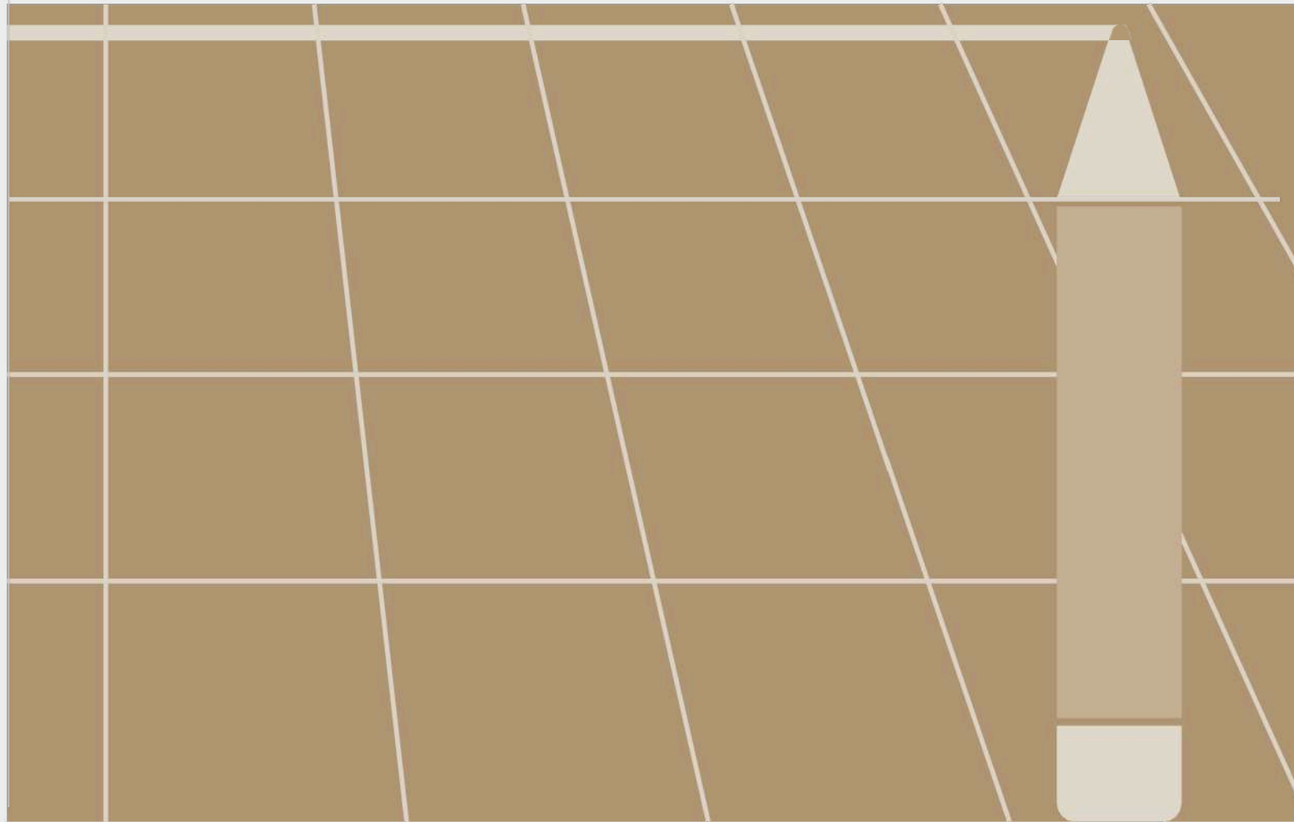
HENAN BEIDI INDUSTRY PVT LTD

Jayanagar 9th block Bangalore-560041.

Factory

BAYDEE INDUSTRIES INDIA PVT. LTD

Narsapura Industrial area, Kolar, Karnataka 563133



CONTENTS







01 Introduction 01-02

02 Certifications 03-06

03 50mm Casement Series 07-08

04 60mm Casement Series 09-10

05 55 & 80mm Sliding Series 11-12

06 60, 90 & 112mm Sliding Series 13-14

07 Louver Series 15-16

08 Other Accessories 17-18

09 Baydee Colors 19

A STORY OF BAYDEE



Henan Beidi Plastic Industry Co., Ltd. (BAYDEE), headquartered in Xun County, Hebi City, is one of Central China's leading manufacturers of PVC-U profiles. With a 1.5 million sq. m. facility, over 1,800 employees, and an annual production capacity of 120,000 tons, BAYDEE integrates research, development, manufacturing, and global sales.

Using advanced production technology and premium eco-friendly raw materials, BAYDEE manufactures casement, sliding, hung, and crank profile systems in multiple colours and finishes. Certified with ISO 9001 and ISO 14001, BAYDEE exports to India, the Middle East, Africa, Europe, and the Americas delivering quality, innovation, and customer-focused solutions worldwide.

THE BAYDEE INDIA STORY – FROM TRUST TO MAKE IN INDIA

In 2019, **BAYDEE officially began its journey in India** with a simple vision to bring globally trusted uPVC profile quality to the Indian market.

What started with just **one dealer** soon grew into a strong presence across South India, where BAYDEE established itself as one of the most trusted names in the industry.

But growth was never meant to stop there.

The years **2023 and 2024** became defining chapters in our journey. They were challenging, demanding, and transformational. BAYDEE expanded beyond **South India and entered North India, West India, Central India, and East India** building relationships one market, one dealer, and one customer at a time. From one dealer to **22+ dealer partners across India**, our growth has been driven by a dealer-focused business system built on **trust, partnership, consistency, and long-term support.**

But for BAYDEE, importing quality into India was never the final destination. We had already earned recognition as a **leading imported uPVC profile brand in India**. Yet our bigger dream was always clear. **To bring the same trusted technology and quality closer to India and manufacture it in India**. That dream became a reality when BAYDEE established its own extrusion plant in India, becoming the first Chinese uPVC profile brand to establish its own extrusion manufacturing facility in the country.

With advanced extrusion technology, modern manufacturing systems, and strict quality standards, BAYDEE India continues to maintain the quality and consistency that our customers have trusted for years. Today, BAYDEE is no longer simply an imported brand.

BAYDEE is becoming an Indian manufacturing story.

A story built on nearly **20 years of industry experience**, years of dedicated service to the Indian market, a growing nationwide dealer network, and a commitment to delivering **complete uPVC profile solutions for India.**

From Made in China and trusted in India to Made in India for India.



THINKING IS DECISIVE

Team work created wealth

- **BAYDEE Purpose**
  Provide customers with satisfactory products, realise corporate value and creates social wealth.
- **BAYDEE Spirit**
  Development, innovation, pragmatism, hardwork, dedication.
- **Management Philosophy**
  People oriented give full play to the enthusiasm and creativity of employees.
- **Business Philosophy**
  Guided by market demand, customer centric, talent based and developement based on innovation.
- **Quality Policy**
  Provide customer with satisfactory product and satisfactory services.
- **Corporate values**
  Continue to create greater wealth for the company for employees and for the society.

INTELLIGENT TECHNOLOGY
& ADVANCED EQUIPMENT

High-quality goods, derived from advanced technology and equipment









In order to ensure product quality, all of our products and technical research originate from customer needs.

Before sale, every BAYDEE product needs to pass strict inspection to ensure high-quality product quality.
BAYDEE introduces a complete set of production equipment of specific international level,
adopts a computer control system in the production process, strictly controls the process parameters,
and has a high degree of automation.

Advanced equipment and technology ensure the energy-saving and environmentally-friendly
product quality of Brady profiles, andescort people to create a comfortable and healthy living space.

CERTIFICATIONS























国家化学建筑材料测试中心
NATIONAL TEST CENTER

CNAS 180002240585 | ilac-MRA | CNAS 中国认可 国际互认 检测 TESTING CNAS L1049

National Test Center of Polymer & Building Materials

Address: No. 14, Beisanhuandonglu, Chaoyang District, Beijing, China Post Code: 100013
Tel: +86(0)1064208747, +86(0)1064200694, +86(0)1064224642, +86(0)1059202479
Fax: +86(0)1059202784, +86(0)1084290301 Web site: www.plastictest.net

No. 2019(C)07026

CUSTOMER: Henan Beidi Plastic Industry CO., LTD

SAMPLES FOR TESTING

Name: PVC-U Profiles for Windows and Doors

Manufacturer: Henan Beidi Plastic Industry CO., LTD

Specification 88 sliding window frame

Brand: Beidi

Appearance: White

DATE OF RECEIPT: 2019-05-30

ISSUE DATE: 2019-07-11

THIS REPORT COMPRISES 3 PAGES.

DIRECTOR: 胡孝文 ***CHECK:***

国家化学建筑材料测试中心 材料测试部 测试专用章

Page 1 of 3

National Test Center of Polymer & Building Materials

Address: No. 14, Beisanhuandonglu, Chaoyang District, Beijing, China Post Code: 100013
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Fax: +86(0)1059202784, +86(0)1084290301 Web site: www.plastictest.net

TESTING RESULTS

No. 2020C)05031

No.	Test Items		Requirements	Results
1	Appearance		The color shall be uniform; the surfaces shall be smooth, flat and free from pitting, imperities, cavities and other surface defects; The edges of the profiles shall be clean and burr-free.	Pass
2	External dimension, mm	Depth tolerance	±0.3	+0.08
		Overall width tolerance	±0.5	+0.04
3	Wall thickness of main profiles (Class B), mm	Sight surface	≥2.5	2.89
		Non-sight visible surface	≥2.2	2.47
4	Deviation from straightness, mm		≤1	0.18
5	Linear weight of the main profiles, %		≥95	99.2
6	Heat reversion of main sight surface, %		≤2.0	0.85
7	Difference in heat reversion between two sight surfaces, %		≤0.4	0.17

(CONTINUED ON THE NEXT PAGE)

Test: 孙泉 祁林 苏月群

Page 2 of 3

National Test Center of Polymer & Building Materials

Address: No. 14, Beisanhuandonglu, Chaoyang District, Beijing, China Post Code: 100013
Tel: +86(0)1064208747, +86(0)1064200694, +86(0)1064224642, +86(0)1059202479
Fax: +86(0)1059202784, +86(0)1084290301 Web site: www.plastictest.net

TESTING RESULTS

No. 2020C)05031

(CONTINUED FROM THE PREVIOUS PAGE)

No.	Test Items	Requirements	Results
8	Resistance to impact of main profiles by falling mass (-10℃)	≤1 (Type Ⅱ)	0
9	Behavior after heating at 150℃	No air bubble, crack or spot. Delamination of the coextruded layer should not appear.	Pass
10	Vicat softening temperature(B_{50}), ℃	≥75	79.6
11	Flexural modulus in elasticity, MPa	≥2200	2590
12	Tensile impact strength, kJ/m²	≥600	668
13	Charpy notched impact strength, kJ/m²	≥20	28.8 (C)
14	Strength of welded corners, MPa — Mean failure stress	≥35	60.7
	Minimum failure stress	≥30	50.2
15	Environmental stress crack resistance	Coextruded layer should not be delaminated or perfed from profiles	Pass
16	Thickness of coextruded layer, mm	≥0.2	0.23

Conclusion: The samples of the product referred to this report have been tested in accordance with the standard GB/T 2976-2008 "Unplasticized polyvinyl chloride (PVC-U) color profiles for doors and windows". The items above meet the requirements of the standard.

Note: The following information is provided by customer: linear weight:1310g/m; L:3032mm², c:418mm, overall width:75mm, depth:65mm.

Test: 孙泉 祁林 苏月群

Page 3 of 3

CERTIFICATIONS

CIPET : INSTITUTE OF PETROCHEMICALS TECHNOLOGY (IPT)
Department of Chemicals & Petrochemicals
Ministry of Chemicals & Fertilizers, Govt. of India

Ref: sllen/TR/23112638 Dated: 10-01-2024

To,
HENAN BEIDI INDUSTRY PVT LTD.
No.1228, (New:26) 1st Floor, 20th Main Road, Jayanagar, 9th Block, Bangalore - 560 041

Sub: Testing of samples-reg.

Ref: Your letter no. — Dated:

Please find enclosed herewith our Test Report no. 76108 Dated 10-01-2024

CENTRAL INSTITUTE OF PETROCHEMICALS ENGINEERING & TECHNOLOGY
INSTITUTE OF PETROCHEMICALS TECHNOLOGY
Department of Chemicals & Petrochemicals
Ministry of Chemicals & Fertilizers, Govt. of India

परीक्षण रिपोर्ट / TEST REPORT

Ref / Sl. No. 34386

रिपोर्ट सं / REPORT NO. 76108

Date / Date : 10-01-2024

Pages ...02... Nos. Part A,B,C & D

To:
HENAN BEIDI INDUSTRY PVT LTD.
No.1228, (New:26) 1st Floor, 20th Main Road, Jayanagar, 9th Block, Bangalore - 560 041

Customer's Ref. Ref :

परीक्षण मानक अनुसार परीक्षण रिपोर्ट / TEST REPORT AS PER TEST STANDARD : Refer Part C

भाग - क / PART - A

अनुभाग विवरण सं / PARTICULARS OF SAMPLE SUBMITTED

a) नमूना का नाम / a) Name of the Sample: UPVC Profile - as stated by the party

ac) नमूना प्राप्त होने की तारीख / b) Date of Receipt of sample: 09-11-2023

c) ग्रेड/वर्ग/प्रकार/श्रेणी / c) Grade / variety / type / size / class: Nil

d) घोषित मूल्य / d) Declared value, if any: Nil

e) कोड सं. / e) Code No.: Nil

f) बैच सं. एवं निर्माण तारीख / f) Batch No. and Date of Manufacture: Nil

g) मात्रा / g) Quantity: 1 nos: X 12 nos. & L Corner - 8 nos

h) पैकेजिंग की रीति / h) Mode of Packing: Packed in Gunny bag

i) मोहर बंद या खुला / i) Sealed or not: Sealed

j) कोई अन्य सूचना / j) Any other information: Brand: BAYDEE - as stated by party

भाग - ख / PART - B

अनुपूरक सूचनायें / SUPPLEMENTARY INFORMATIONS

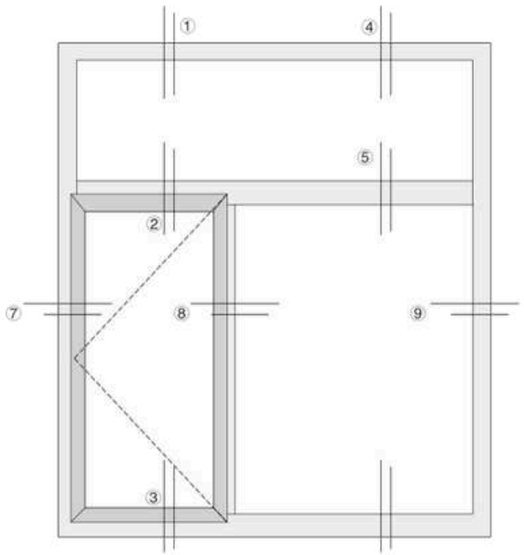
a) नीमूनेकरण कार्यविधियों हेतु संदर्भ / a) Reference to sampling procedure: Sampling not done by this lab

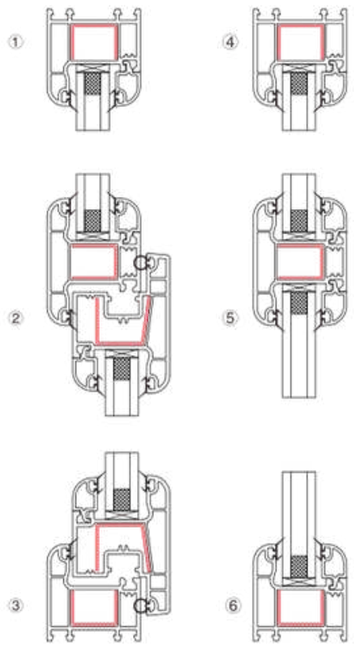
b) साथ जाने वाले ऐसे रिकार्ड, जो मापमाप आंकड़ों एवं प्राप्त परिणाम / Supporting documents for the measurement taken and result derived: As given in Part C

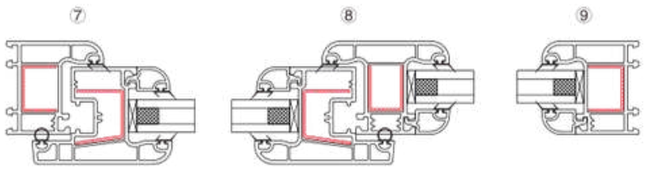
c) प्रयोगित मानों अथवा अनुसरी पे विचलित के अनुसार परीक्षण रीति के कोई विचलन / Deviation from the test method as prescribed in relevant work instructions, if any : No deviation from the standard

1 of 2

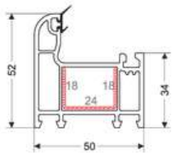
BD 50 out- swing casement window technical drawing



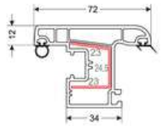




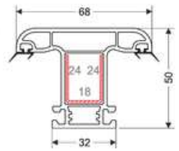
50 casement series (thickness 2.0mm)



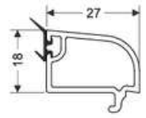
NAME: 50 casement frame
CODE: 50PKK
WEIGHT (KG/M): 0.845
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2.0



NAME: 50 out- swing sash
CODE: 50WKCS
WEIGHT (KG/M): 1.04
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2.0

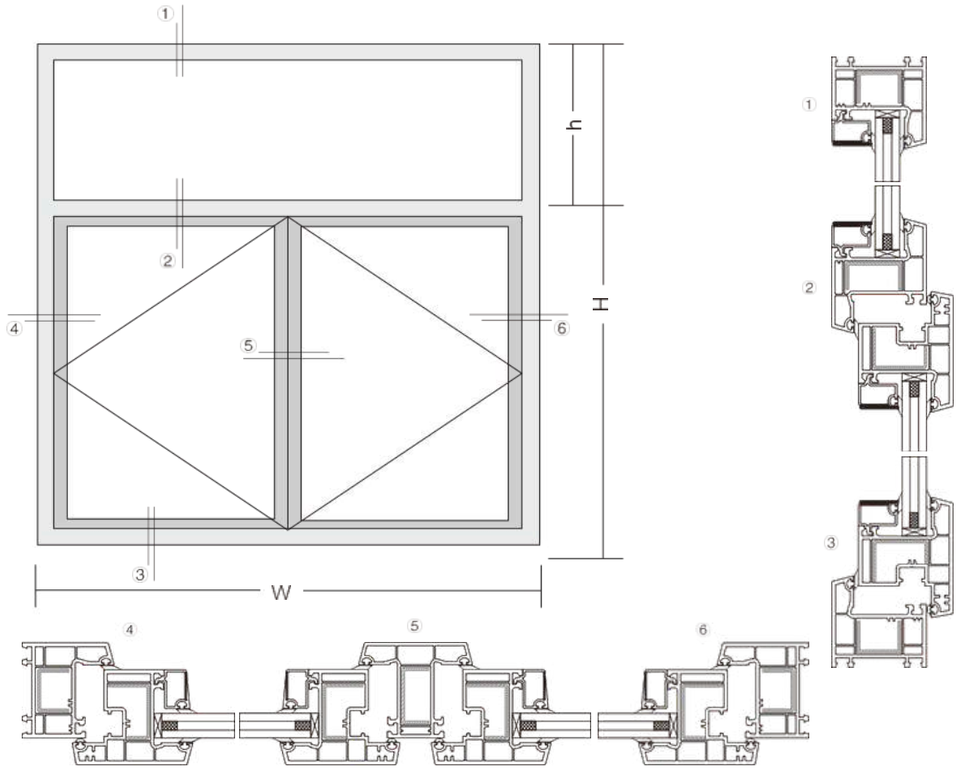


NAME: 50 mullion
CODE: 50PKZT
WEIGHT (KG/M): 0.97
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2.0



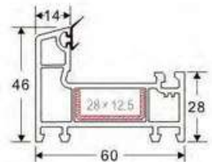
NAME: 50 single glazing bead
CODE: 50DY
WEIGHT (KG/M): 0.26
LENGTH: 5.9m
PCS/BAG: 20

BD 60 out- swing casement window technical drawing

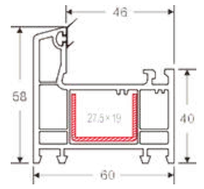


SL. NO	GLASS THICKNESS	GLAZING BEAD CODE
1.	4/5/6 MM	60DYA
2.	10MM	30YX
3.	20MM DOUBLE GLASS	80DYA
4.	24MM DOUBLE GLASS	88SYC

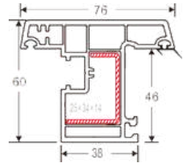
60 CASEMENT SERIES



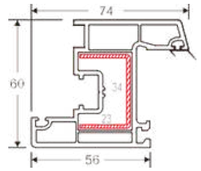
NAME: 60 small frame
CODE: 60XK
WEIGHT(KG/M): 0.88
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2.2



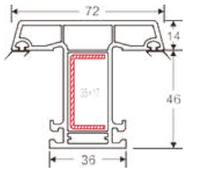
NAME: 60 frame D
CODE: 60PKD
WEIGHT(KG/M): 1.042
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2.2



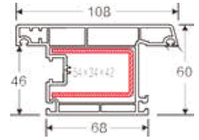
NAME: 60 out-swing window sash 2
CODE: 60WKCS2
WEIGHT(KG/M): 1.21
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2. 2



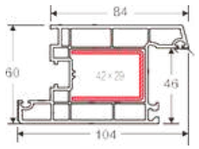
NAME: 60 in-swing window sash A
CODE: 60NKCSA
WEIGHT(KG/M): 1.20
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2.2



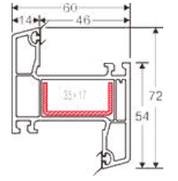
NAME: 60 mullion D
CODE: 60ZTD
WEIGHT(KG/M): 1.149
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2. 2



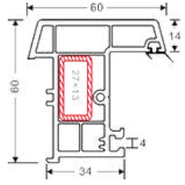
NAME: 60 out-swing door sash 2
CODE: 60WKMS2
WEIGHT(KG/M): 1.65
LENGTH: 5.9m
PCS/BAG: 4
THICKNESS: 2. 2



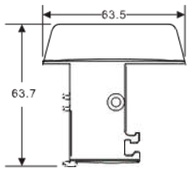
NAME: 60 in-swing door sash 2
CODE: 60NKMS2
WEIGHT(KG/M): 1.517
LENGTH: 5.9m
PCS/BAG: 4
THICKNESS: 2.2



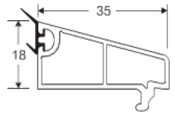
NAME: 60 shift mullion
CODE: 60ZHZT
WEIGHT(KG/M): 1.22
KG/PIECE: 7.32
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2.5



NAME: 60 lap joint
CODE: 60DFZT
WEIGHT(KG/M): 1.067
KG/PIECE: 6.402
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2. 5

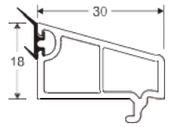


NAME: Float mullion cover
CODE: FZTDG



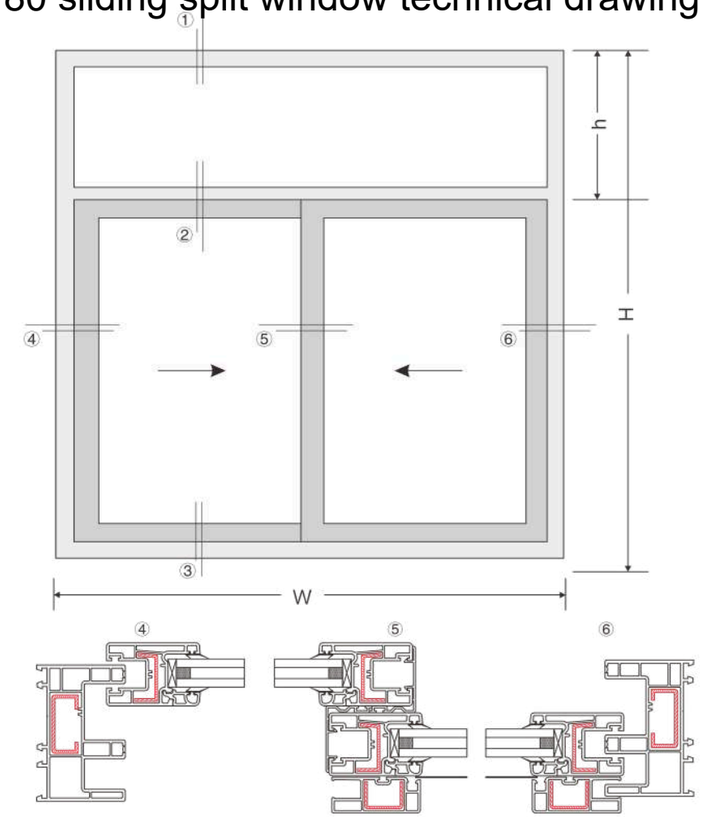
NAME: 60 single glazing bead A
CODE: 60DYA
WEIGHT(KG/M): 0.317
LENGTH: 5.9m
PCS/BAG: 20
THICKNESS: 1.6

Glass Thickness: 4.5~0.5mm

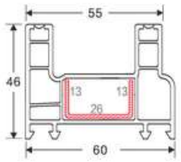


NAME: 30 glazing bead
CODE: 30YX
WEIGHT(KG/M): 0.275
LENGTH: 5.9m
KG/PIECE: 1.65
PCS/BAG: 20
THICKNESS: 1.6

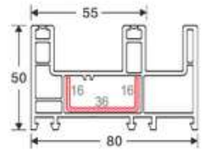
BD 80 sliding split window technical drawing



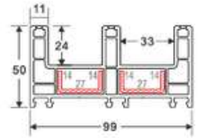
55 & 80 Sliding Series



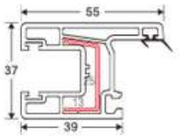
NAME: 60 double sliding frame B
CODE: 60LGKB
WEIGHT (KG/M): 0.834
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 1.8



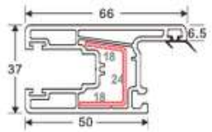
NAME: 80 sliding frame H3
CODE: TL80KH3
WEIGHT (KG/M): 1.317
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2.2



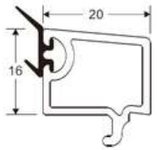
NAME: 99 sliding frame
CODE: 99TLK
WEIGHT (KG/M): 1.62
LENGTH: 5.9m
PCS/BAG: 4
THICKNESS: 2.2



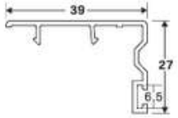
NAME: 80 sliding sash H
CODE: 80TLSH
WEIGHT (KG/M): 0.784
LENGTH: 5.9m
PCS/BAG: 8
THICKNESS: 2.0



NAME: 80 big sliding sash b
CODE: 80TLDSB
WEIGHT (KG/M): 0.91
LENGTH: 5.9m
PCS/BAG: 8
THICKNESS: 2.0

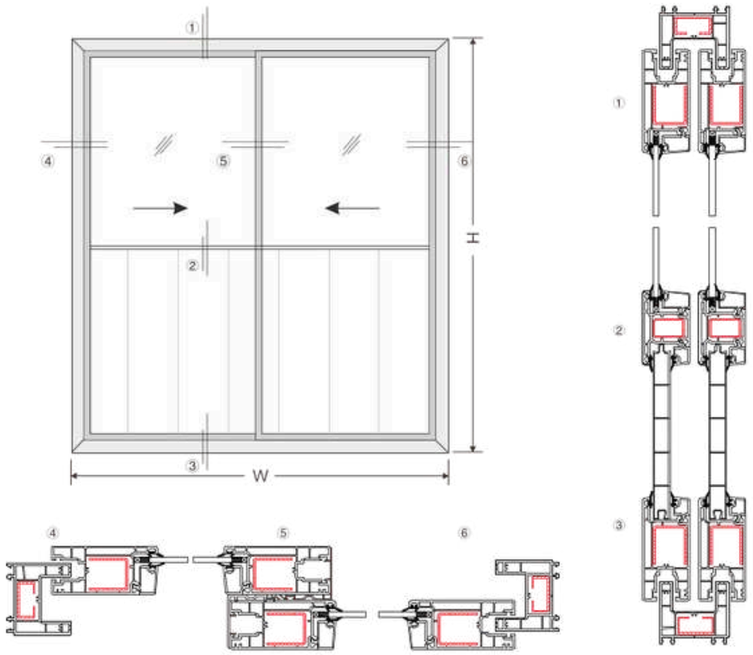


NAME: 80 glazing bead B
CODE: 80DYB
WEIGHT (KG/M): 0.22
LENGTH: 5.9m
PCS/BAG: 30
THICKNESS:



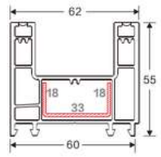
NAME: 80 sliding sash cover
CODE: 80FG
WEIGHT (KG/M): 0.18
LENGTH: 5.9m
PCS/BAG: 30
THICKNESS:

BD 60 double track sliding door technical drawing

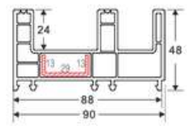


PROFILE NAME	CODE	FORMULA IN MM
2 TRACK FRAME	60LGKA	W+6 H+6
SLIDING SASH	60TLMS3	W(FRAME)÷ 2 + 2 H(FRAME)-94
5MM GLAZING BEADING	88DYA	W(SASH)-90 H(SASH)-90
SASH COVER / INTERLOCK	88TLMSFG	H(SASH)-6

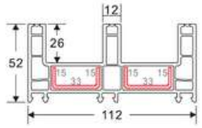
60, 90 & 112 Sliding Series



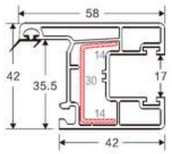
NAME: 60 double sliding frame A
CODE: 60LGKA
WEIGHT (KG/M): 1.098
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2.2



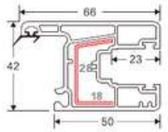
NAME: 90 Sliding frame
CODE: 90TLK
WEIGHT (KG/M): 1.34
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2.2



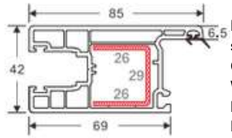
NAME: 112 sliding frame B
CODE: 112KB
WEIGHT (KG/M): 1.7
LENGTH: 5.9m
PCS/BAG: 4
THICKNESS: 2.2



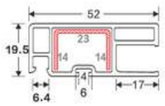
NAME: 88 sliding sash D
CODE: 88TLSD
WEIGHT (KG/M): 0.84
LENGTH: 5.9m
PCS/BAG: 8
THICKNESS: 2.0



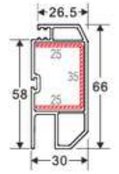
NAME: 88 sliding sash A2
CODE: 88TLSA2
WEIGHT (KG/M): 1.042
LENGTH: 5.9m
PCS/BAG: 8
THICKNESS: 2.2



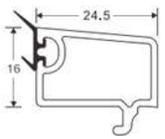
NAME: 60 sliding door sash 3
CODE: 60TLMS3
WEIGHT (KG/M): 1.25
LENGTH: 5.9m
PCS/BAG: 4
THICKNESS: 2.2



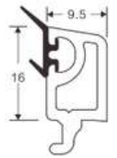
NAME: Screen Sash A2
CODE: 52SS2
WEIGHT (KG/M): 0.492
LENGTH: 5.9m
PCS/BAG: 15
THICKNESS: 1.7



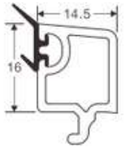
NAME: 66 screen door sash
CODE: SSA3
WEIGHT (KG/M): 0.635
LENGTH: 5.9m
PCS/BAG: 9
THICKNESS: 1.7



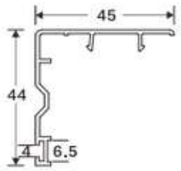
NAME: 88 glazing bead A
CODE: 88DYA
WEIGHT (KG/M): 0.27
LENGTH: 5.9m
PCS/BAG: 20
THICKNESS:



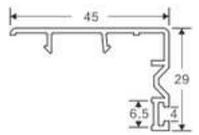
NAME: 88 double glazing bead C
CODE: 88SYC
WEIGHT (KG/M): 0.15
LENGTH: 5.9m
PCS/BAG: 30
THICKNESS:



NAME: 88 double glazing bead A
CODE: 88SYA
WEIGHT (KG/M): 0.18
LENGTH: 5.9m
PCS/BAG: 30
THICKNESS:

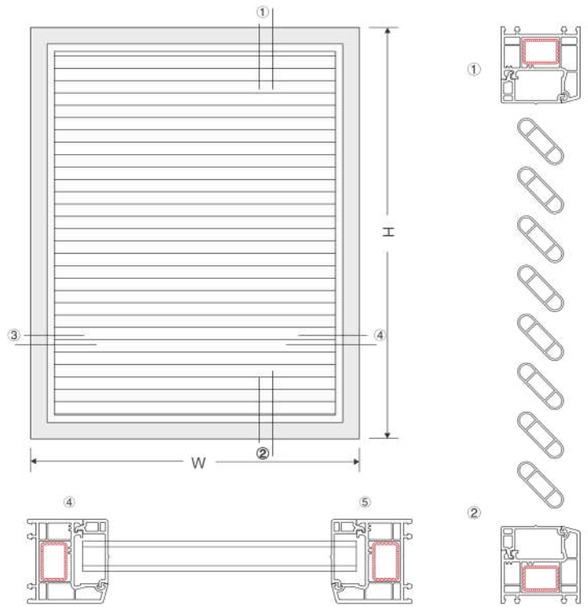


NAME: 60 sliding door sash cover
CODE: 60TLMSFG
WEIGHT (KG/M): 0.217
LENGTH: 5.9m
PCS/BAG: 20
THICKNESS:



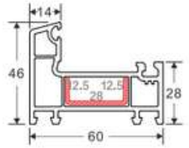
NAME: 88 sliding sash cover
CODE: 88FG
WEIGHT (KG/M): 0.227
LENGTH: 5.9m
PCS/BAG: 30
THICKNESS:

BD 60 blind window technical drawing

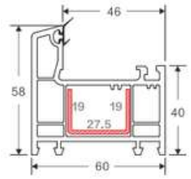


PROFILE NAME	CODE	FORMULA IN MM
60 CASEMENT FRAME D	60PKD	W+6 H+6
SHUTTER GLAZING BEAD	BYCZYYT	W -98 H -80
BLIND LOUVER	BYCLP	W-98

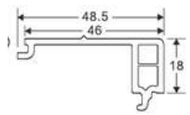
Louvers Series



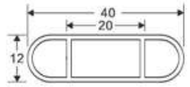
NAME: 60 small frame
CODE: 60XK
WEIGHT (KG/M): 0.88
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2.2



NAME: 60 frame D
CODE: 60PKD
WEIGHT (KG/M): 1.042
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2.2

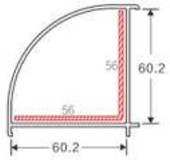


NAME: Shutter glazing bead
CODE: BYCZYYT
WEIGHT (KG/M): 0.26
LENGTH: 5.9m
PCS/BAG: 20
THICKNESS:

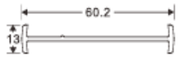


NAME: Blind Louver
CODE: BYCLP
WEIGHT (KG/M): 0.217
LENGTH: 5.9m
PCS/BAG: 20
THICKNESS:

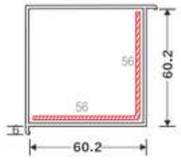
Other Accessories



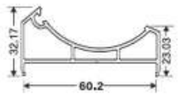
NAME: 60 bay corner adaptor 2
CODE: 60ZJ2
WEIGHT (KG/M): 0.71
LENGTH: 5.9m
PCS/BAG: 4
THICKNESS: 1.8



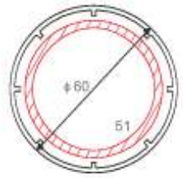
NAME: 60 flat board 1
CODE: 60PB1
WEIGHT (KG/M): 0.3
LENGTH: 5.9m
PCS/ BAG: 20



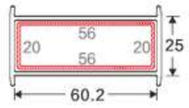
NAME: 60 bay corner adaptor 1
CODE: 60ZJ1
WEIGHT (KG/M): 0.71
LENGTH: 5.9m
PCS/BAG: 4
THICKNESS: 1.8



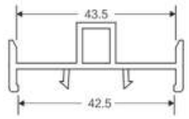
NAME: 60 any angle bay corner adaptor
CODE: 60RYZJ
WEIGHT (KG/M): 0.5
LENGTH: 5.9m
PCS/BAG: 8
THICKNESS:



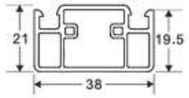
NAME: 60 Round Pipe
CODE: 60YG
WEIGHT (KG/M): 0.683
LENGTH: 5.9m
PCS/BAG: 4
THICKNESS: 1.8



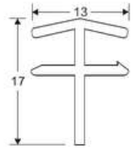
NAME: 60 tube adaptor
CODE: 60PG2
WEIGHT (KG/M): 0.634
LENGTH: 5.9m
PCS/ BAG: 6
THICKNESS: 2.5



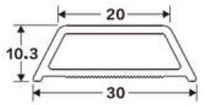
NAME: 42 interlock
CODE: 42GM
WEIGHT (KG/M): 0.307
LENGTH: 5.9m
PCS/BAG: 20
THICKNESS:



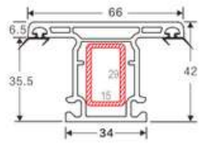
NAME: Screen Sash mullion
CODE: SSZT
WEIGHT (KG/M): 0.36
LENGTH: 5.9m
PCS/BAG: 15
THICKNESS: 1.4



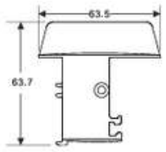
NAME: Round bead
CODE: PT
WEIGHT (KG/M): 0.092
LENGTH: 5.9m
PCS/BAG: 50
THICKNESS:



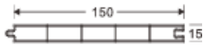
NAME: 30 grill outlay
CODE: 30WZZST
WEIGHT (KG/M): 0.16
LENGTH: 5.9m
PCS/BAG: 30
THICKNESS:



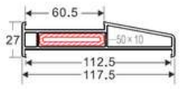
NAME: 42 sash mullion 2
CODE: 42SZT2
WEIGHT (KG/M): 0.84
LENGTH: 5.9m
PCS/BAG: 8
THICKNESS: 2.2



NAME: Float mullion cover
CODE: FZTDG
WEIGHT (KG/M):
LENGTH: 5.9m



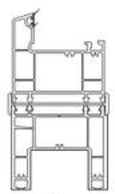
NAME:150 Door panel 2
CODE: 150MB2
WEIGHT (KG/M): 0.884
LENGTH: 5.9m
PCS/BAG: 10
THICKNESS:

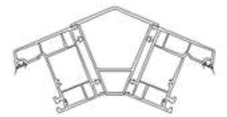


NAME:112/60 tube adaptor
CODE: 112Z60PG
WEIGHT (KG/M): 0.95
LENGTH: 5.9m
PCS/BAG: 6
THICKNESS: 2.0

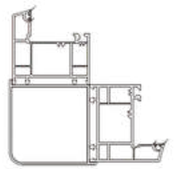
Combinations

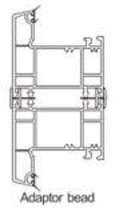

60 tube adaptor


60 flat board

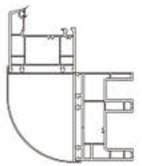

60/135° bay corner adaptor


Multi-angle bay corner adaptor


60 bay corner adaptor


Adaptor bead


88-60 flat board


80-60 bay corner adaptor

BAYDEE PROFILES COLOR



MILK WHITE COLOR



BAYDEE BLACK



BAYDEE GREY



BAYDEE BROWN



HH-I- GOLDEN OAK



HH-O- WALNUT



MAHOGANY