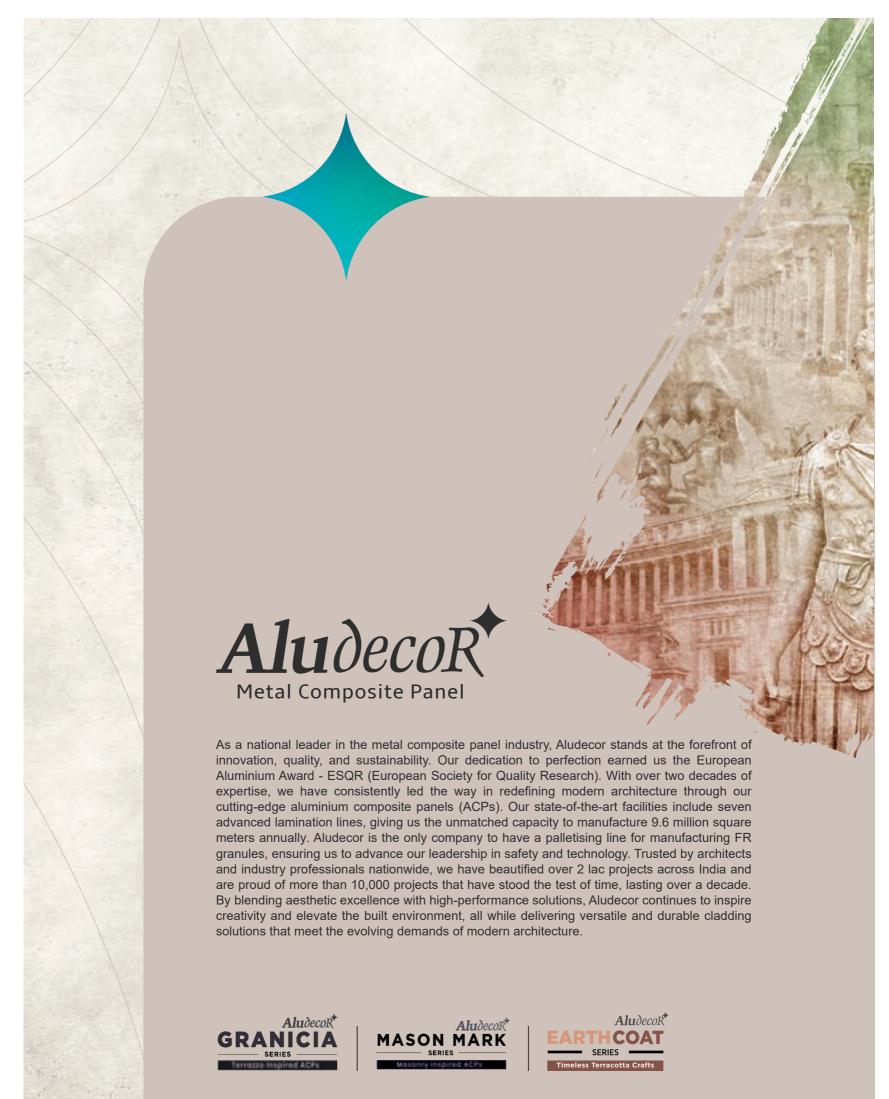


# HERUAGE

Master Shade Card





♦ 1st Aluminium coil coaters in India



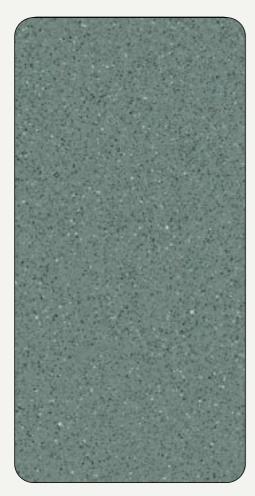


# Grained grace



**GR 01** Coal Storm





**GR 03** Dark Pebble





**GR 02** Blackgrain



**GR 04** Terrabind



# legacy OF TERRAZO



**GR 05** Smokey Mist



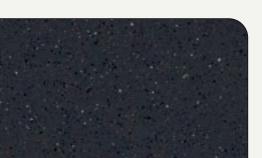


**GR 07** Slate pulse





**GR 06** Charcoal



**GR 08** Shadow Field









**GR 09** Moonstone



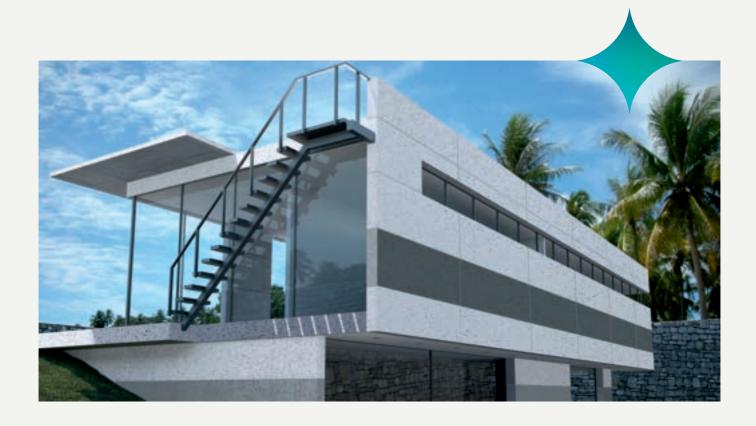
**GR 10** Ash Flakes





**GR 11** Lunar Dust







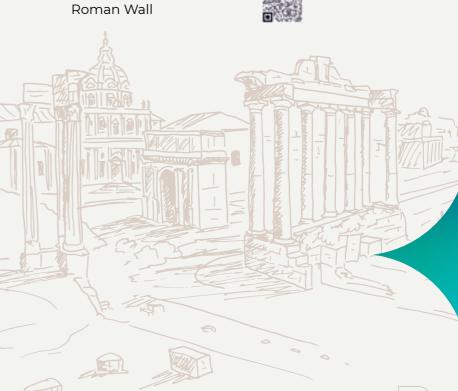


# MASONRY MAGIC













# etched legacy



**MM 13** Bruges Wall





**MM 15** Athena Wall



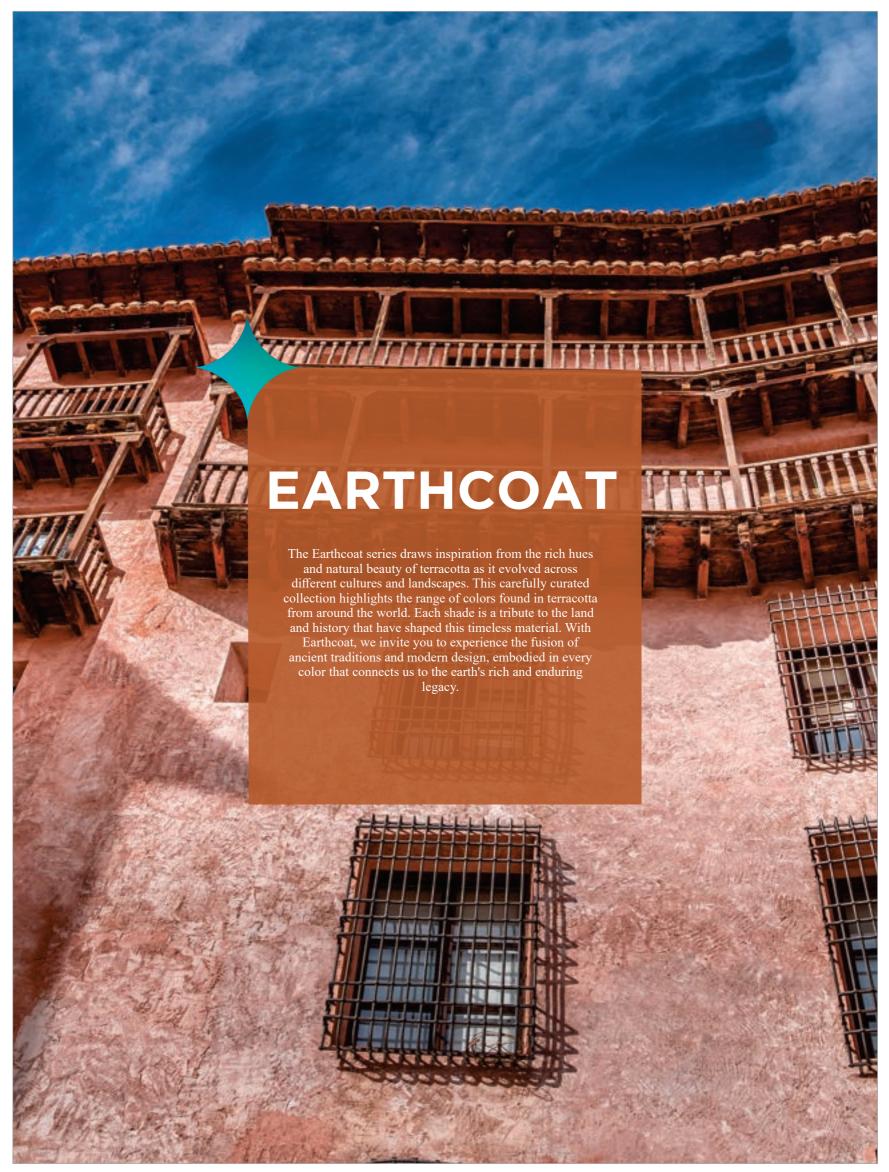


**MM 14** Giza wall



**MM 16** Yorkshire Wall









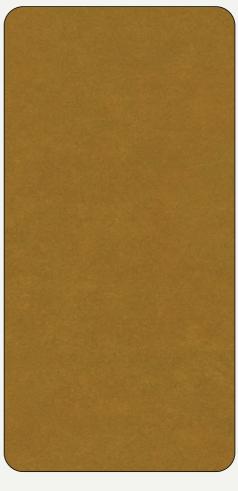
**EC 01** Moorish Clay





**EC 03** Andes Clay





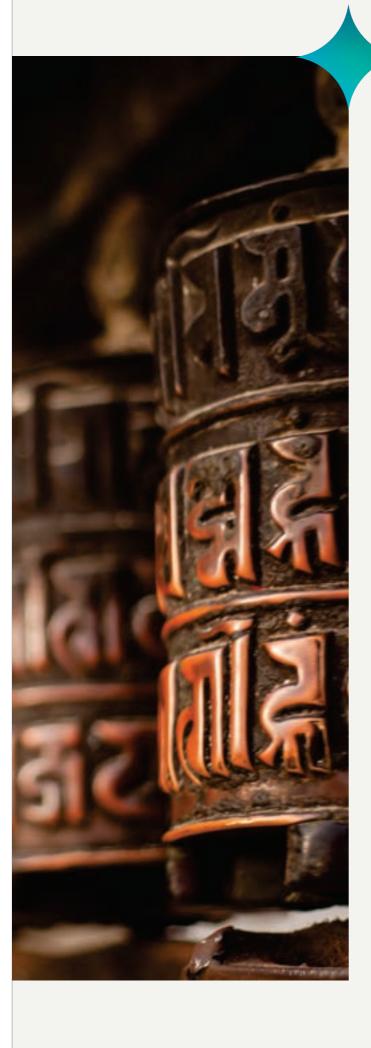
**EC 02** Tuscan Clay





**EC 04** Nile Clay







**EC 05** Tibetan Clay



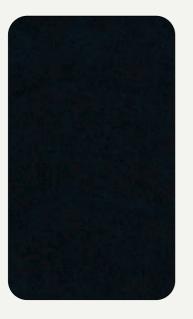


**EC 06** Bengal Clay





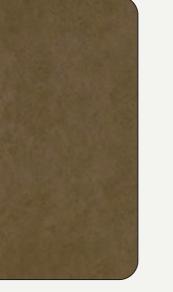
## essential artistry



**EC 07** Aegean Clay



**EC 08** 

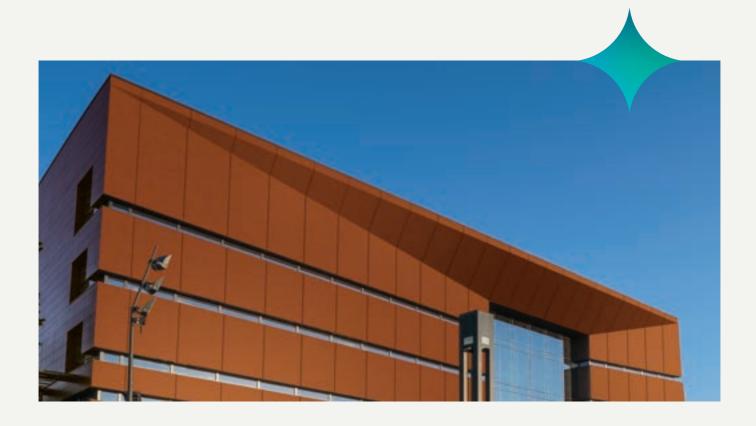


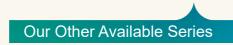
Harappan Clay



EC 09 Mesopotamian Clay







### MINERALS









### NATURE











### REGULAR











### Also Available In









### TECHNICAL SPECIFICATIONS

Particulars	Product Composition							
Product grade	AL 63	AL 45	AL 43	AL 33				
Total thickness of the panel	6 mm	4 mm	4 mm	3 mm				
Thickness of the aluminium skin (Top skin/bottom skin)	0.25 mm	0.50 mm	0.25 mm	0.25 mm				
Thickness of LDPE/Mineral Core	5.5 mm	3 mm	3.5 mm	2.5 mm				
Grade of aluminium skin	AA1100 ( <b>Supplier</b> : Hindalco)	AA3105 / AA5005* ( <b>Supplier:</b> Hindalco)	AA1100 (Supplier: Hindalco)	AA1100 (Supplier: Hindalco)				
Coating Thickness (Front Coil) Granicia	50µ - 70µ (Spray Fusion Paint System) <b>Suppliers:</b> AkzoNobel/PPG/ Beckers/Nippon	50µ - 70µ (Spray Fusion Technology) <b>Suppliers:</b> AkzoNobel/PPG/ Beckers/Nippon	50µ - 70µ (Spray Fusion Technology) <b>Suppliers:</b> AkzoNobel/PPG/ Beckers/Nippon	50µ - 70µ (Spray Fusion Technology) <b>Suppliers:</b> AkzoNobel/PPG/ Beckers/Nippon				
Coating Thickness (Front Coil) Earthcoat	35µ - 55µ (Two Coat Paint System) <b>Suppliers:</b> AkzoNobel/PPG/ Beckers/Nippon	35µ - 55µ (Three Coat Paint System) <b>Suppliers:</b> AkzoNobel/PPG/ Beckers/Nippon	35µ - 55µ (Three Coat Paint System) <b>Suppliers:</b> AkzoNobel/PPG/ Beckers/Nippon	35µ - 55µ (Three Coat Paint System) <b>Suppliers:</b> AkzoNobel/PPG/ Beckers/Nippon				
Coating Thickness (Front Coil) Mason Mark	30µ - 50µ (Two Coat Paint System) <b>Suppliers:</b> AkzoNobel/PPG/ Beckers/Nippon	30µ - 50µ (Three Coat Paint System) <b>Suppliers:</b> AkzoNobel/PPG/ Beckers/Nippon	30µ - 50µ (Three Coat Paint System) <b>Suppliers:</b> AkzoNobel/PPG/ Beckers/Nippon	30µ - 50µ (Three Coat Paint System) <b>Suppliers:</b> AkzoNobel/PPG/ Beckers/Nippon				
Coating Thickness (Back Coil)	4μ - 7μ Service Coat	4μ - 7μ Service Coat	4μ - 7μ Service Coat	4μ - 7μ Service Coat				

Product Tolerance	Width	Length -	Thickness		Squareness	Bow	
			Coil	Panel	Squareriess	AL 45	AL 63, AL 43 & AL 33
	± 2.0 mm	± 4.0 mm	± 0.03 mm	± 0.2 mm	Maximum 5.0 mm	Maximum 0.5% of width and/ or length	Maximum 0.8% of width and/ or length



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