



Glass Coatings







Glass possesses a number of unique properties, especially the ability to create different optical effects. It has always been a subject of expert's interest in the field of construction, interior decoration, furniture and more. With the global advancements in technology, Glass Coatings are the latest fashion trend even though the technique is available with a few select companies in India.



Glass fashions from BSCpaints

One of the latest innovations at **BSCpaints** is an exquisite, attractive range of Glass fashions. This range includes:

Transparent / Opaque colours
 Translucent Metallics
 Special Effects - Marble,
 Splatter and Granite
 Frosted Finishes
 Customizable Stencil Designs





UTILITY

Using coloured glass has
always been a decor must-do,
be it the Church enclaves or
even in classics like in
Devdas, where the idea was
extended to Art Deco
elements - Lamp Shades,
Vases, Planters, Murals,
Glass Separators and utility
areas like Glass Basins, Table
Tops, Counter-tops, Ceilings,
Railings, Wall Hangings,
Kitchen Cabinets, Furniture
and Banisters.











Recommended use

This product is recommended as coating for glass substrate for application on perfume bottles, pharma bottles and many other glass articles. It can also be used for some special plated substrates directly.

Application guidelines

This product is recommended for glass and plated substrate. Glass substrate must be free from dust grease etc. and should be cleaned with solvent. Nickel and gold plated substrate can be used after ultrasonic cleaning. It can also be used over nickel and GI substrate after ultrasonic cleaning. This is a two-component product. Ensure recommended mixing proportions of Base, Hardener and Thinner and apply within the specified pot life. Film properties to be checked after maturity of film varying from 3-7 days.

GLASS COATING CLEAR COAT





IN-CAN PROPERTIES

Viscosity @ 30°C 50 \pm 5 sec. FCB4 cup Specific gravity 0.97 \pm 0.03 Non - volatile matter 42 \pm 2% Resistivity N.A. Chemical Composition PU Shelf life @ 30°C One year in a tightly closed container

APPLICATION PROPERTIES

Glass Coating PU Mixing ratio 4:1 Recommended thinner Thinner 20 - 25% [v/v] Thinner intake 18 + 2 sec, FCB4 cup Spray viscosity 30°C Pot life @ 25°C >3 hrs Drying Dry film thickness 25 - 35 micron 20 - 25 min Surface dry Coverage (on non-12 to 16 sq. m 3 - 4 hrs Tack free dry absorbent surface) Hard dry 16 hrs [Theoretical @ 25 to 35 micron per coat/Lt.] or Flash off 10 min Forced drying 80°/30 min

FILM PROPERTIES

Gloss @ 60° 95 ± 5 Scratch hardness 2 kg Direct impact resistance 63 cm Acetone double rub 50 Times 24 hrs Alkali resistance Grease resistance 24 hrs Water immersion 24 hrs Adhesion 0/25 Flexibility 6 mm 50 times Xylene double rub Acid resistance 24 hrs Lubricating oil 24 hrs Humidity resistance 240 hrs Q-UV Weatherometer 700 hrs (ASTM G - 154)



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GLASS COATING BLACK GLOSS





IN-CAN PROPERTIES

APPLICATION PROPERTIES

ALL ELOPHICAL	THOI LITTIES		
Mixing ratio	4:1	Recommended thinner	Glass Coating PU Thinner
Thinner intake Pot life @ 25°C	25 – 30% (v/v) >3 hrs	Spray viscosity 30°C	20 + 2 sec, FCB4 cup
Dry film thickness	25 - 30 micron	Surface dry	20 - 25 min
Coverage (on non-	15 to 22 sq. m	Tack free dry	3-4 hrs
absorbent surface)		Hard dry	16 hrs
(Theoretical @ 20 to 30 micron per coat/1t.)		or	
		Flash off	10 min
		Forced drying	80° / 30 min

FILM PROPERTIES

Gloss @ 60°	95 ± 5
Scratch hardness	2 kg
Direct impact resista	nce 63 cm
Acetone double rub	50 Times
Alkali resistance	24 hrs
Grease resistance	24 hrs
Water immersion	24 hrs
Adhesion	0/25
Flexibility	6 mm
Xylene double rub	50 times
Acid resistance	24 hrs
Lubricating oil	24 hrs
Humidity resistance	240 hrs
Q-UV Weatherometer	r 700 hrs
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IN-CAN PROPERTIES

Viscosity @ 30°C 50 ± 5 sec. FCB4 cup Specific gravity 1.00 ± 0.03 Non - volatile matter $46 \pm 2\%$ Resistivity N.A. Chemical composition PU Shelf life @ 30°C One year in a tightly closed container

APPLICATION PROPERTIES

Mixing ratio	4:1	Recommended thinner	Glass Coating PU Thinner
Thinner intake	25 - 30% (v/v)	Spray viscosity 30°C	18 ± 2 sec, FCB4 cup
Pot life @ 25°C	>3 hrs	Drying	
Dry film thickness	20 - 25 micron	Surface dry	20 – 25 min
Coverage (on non-	16 to 24 sq. m	Tack free dry	3 - 4 hrs
absorbent surface)		Hard dry	16 hrs
(Theoretical @ 15 to 25 micron per coat/Lt)		or	
		Flash off	10 min
		Forced drying	80°/ 30 min

FILM PROPERTIES

Gloss @ 60°	95 ± 5
Scratch hardness	2 kg
Direct impact resistance	63 cm
Acetone double rub	50 Times
Alkali resistance	24 hrs
Grease resistance	24 hrs
Water immersion	24 hrs
Adhesion	0/25
Flexibility	6 mm
Xylene double rub	50 times
Acid resistance	24 hrs
Lubricating oil	24 hrs
Humidity resistance	240 hrs
Q-UV Weatherometer	700 hrs
(ASTM G - 154)	

DELIVERY Packs available

1lt and 4lt

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IN-CAN PROPERTIES

Viscosity @ 30°C 50 ± 5 sec. FCB4 cup Specific gravity 0.98 ± 0.03 Non - volatile matter $38 \pm 2\%$ Resistivity N.A.

Chemical composition PU Shelf life @ 30°C One year in a tightly closed container

APPLICATION PROPERTIES

Mixing ratio	4:1	Recommended thinner	Glass Coating PU Thinner
Thinner intake	25 – 35% (v/v)	Spray viscosity 30°C	18 + 2 sec, FCB4 cup
Pot life @ 25°C	>3 hrs	Drying	
Dry film thickness	15 - 25 micron	Surface dry	20 hrs
Coverage (on non-	12 to 21 sq. m	Tack free dry	3 hrs
absorbent surface)		Hard dry	16 hrs
(Theoretical @ 15 to 25 micron per coat/Lt)		or	
		Flash off	10 min
		Forced drying	80°/ 30 min

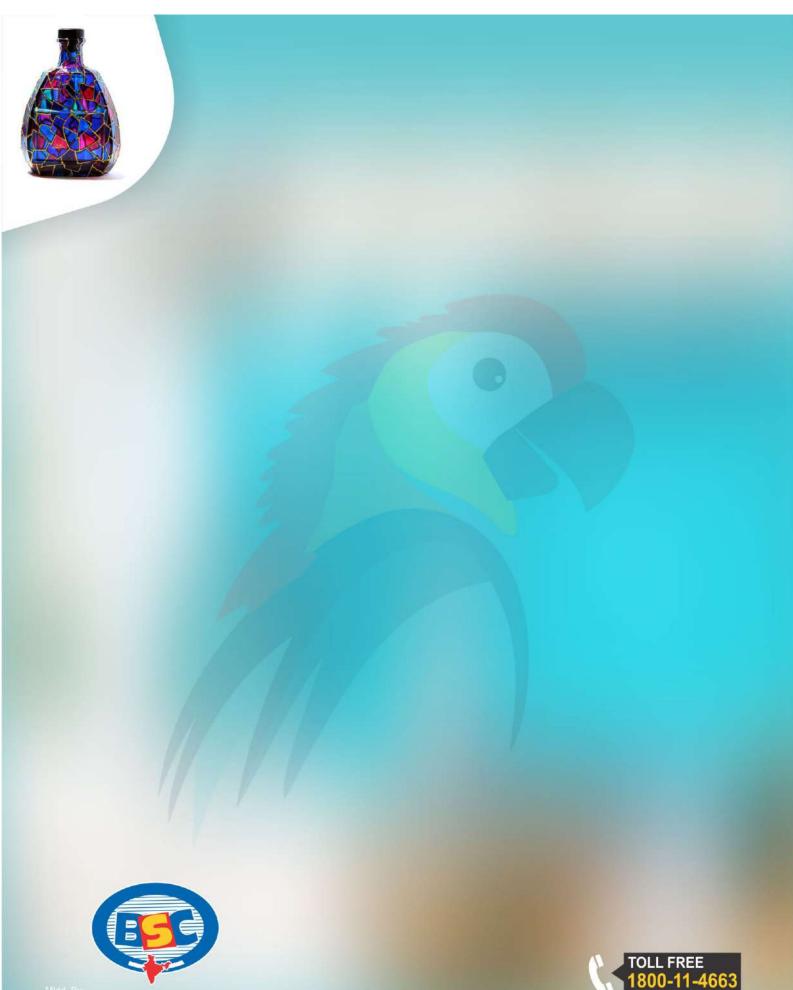
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